

Piecewise Parametric Structure in the Pooling Problem

– from Sparse Strongly-Polynomial Solutions to NP-Hardness

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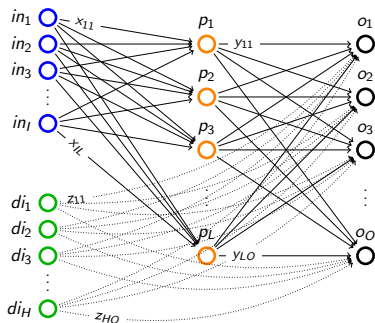
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Globally Optimizing Pooling Problems



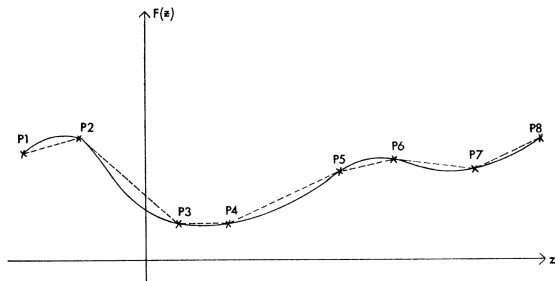
Previous work

- **Explore P / NP boundary** Alfaki and Haugland [2013] ● Haugland [2016] ● Haugland and Hendrix [2016] ● Boland et al. [2016]
- **MIP Approximation** Dey and Gupte [2015] ● Gupte et al. [2016]
- **Cutting Planes** D'Ambrosio et al. [2011] ● Gupte et al. [2016]
- **Finding Patterns** Ceccon et al. [2016]

This work: Parameterize with respect to pool concentration

- Develop **strongly** polynomial algorithms for several pooling subproblems;
- Use **patterns of dominating topologies** to find active network structure and motivate problem sparsity.

How to solve problems multiplying quality times flowrate?



Haverly [1978]

Solve pooling problem via sequential linear programming, i.e., approximate nonconvex bilinear terms as linear.

Beale et al. [1965]

- **In Iron-Making** Track manganese concentration between two blast furnaces and a sinter plant;
- **To Solve** Reformulate as a separable program and apply a piecewise linear approximation;
- **Key Assumption** Only a few variables are active at once and the associated functions can be approximated linearly.

Standard Pooling Network p-Formulation

$$\text{Objective } \max_{x_{il}, y_{lj}, z_{ij}, p_{lk}} \sum_{(l,j) \in T_Y} d_j \cdot y_{lj} + \sum_{(i,j) \in T_Z} d_j \cdot z_{ij} - \sum_{(i,l) \in T_X} \gamma_i \cdot x_{il} - \sum_{(i,j) \in T_Z} \gamma_i \cdot z_{ij}$$

$$\text{Feed Avail} \quad \left[A_i^L \leq \sum_{l:(i,l) \in T_X} x_{il} + \sum_{j:(i,j) \in T_Z} z_{ij} \leq A_i^U \quad \forall i \right]$$

$$\text{Pool Capacity} \quad \left[S_l^L \leq \sum_{i:(i,l) \in T_X} x_{il} \leq S_l^U \quad \forall l \right]$$

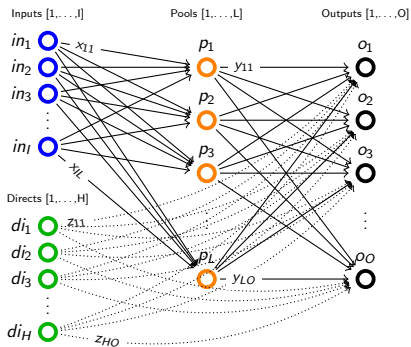
$$\text{Product Demand} \quad \left[D_j^L \leq \sum_{l:(l,j) \in T_Y} y_{lj} + \sum_{i:(i,j) \in T_Z} z_{ij} \leq D_j^U \quad \forall j \right]$$

$$\text{Material Balance} \quad \left[\sum_{i:(i,l) \in T_X} x_{il} - \sum_{j:(l,j) \in T_Y} y_{lj} = 0 \quad \forall l \right]$$

$$\text{Quality Balance} \quad \left[\sum_{i:(i,l) \in T_X} C_{ik} x_{il} = p_{lk} \sum_{j:(l,j) \in T_Y} y_{lj} \quad \forall l, k \right]$$

$$\text{Product Quality} \quad \left[\begin{aligned} \sum_{l:(l,j) \in T_Y} p_{lk} y_{lj} &\geq p_{jk}^L \left(\sum_{l:(l,j) \in T_Y} y_{lj} + \sum_{i:(i,j) \in T_Z} z_{ij} \right) \\ + \sum_{i:(i,j) \in T_Z} C_{ik} z_{ij} &\leq p_{jk}^U \left(\sum_{l:(l,j) \in T_Y} y_{lj} + \sum_{i:(i,j) \in T_Z} z_{ij} \right) \end{aligned} \right] \quad \forall j, k$$

$$\text{Bounds} \quad [x_{il}, y_{lj}, z_{ij} \geq 0 \quad \forall i, l, j]$$



Standard Pooling Network Restricted p-Formulation

$$\text{Objective } \max_{x_{il}, y_{lj}, z_{ij}, p_l} \sum_{(l,j) \in T_Y} d_j \cdot y_{lj} + \sum_{(i,j) \in T_Z} d_j \cdot z_{ij} - \sum_{(i,l) \in T_X} \gamma_i \cdot x_{il} - \sum_{(i,j) \in T_Z} \gamma_i \cdot z_{ij}$$

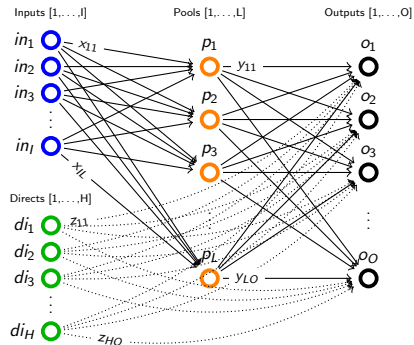
$$\text{Product Demand } \left[\sum_{l:(l,j) \in T_Y} y_{lj} + \sum_{i:(i,j) \in T_Z} z_{ij} \leq D_j^U \quad \forall j \right]$$

$$\text{Material Balance } \left[\sum_{i:(i,l) \in T_X} x_{il} - \sum_{j:(l,j) \in T_Y} y_{lj} = 0 \quad \forall l \right]$$

$$\text{Quality Balance } \left[\sum_{i:(i,l) \in T_X} C_i x_{il} = p_l \sum_{j:(l,j) \in T_Y} y_{lj} \quad \forall l \right]$$

$$\text{Product Quality } \left[\begin{aligned} \sum_{l:(l,j) \in T_Y} p_l y_{lj} &\geq P_j^L \left(\sum_{l:(l,j) \in T_Y} y_{lj} + \sum_{i:(i,j) \in T_Z} z_{ij} \right) \\ + \sum_{i:(i,j) \in T_Z} C_i z_{ij} &\leq P_j^U \left(\sum_{l:(l,j) \in T_Y} y_{lj} + \sum_{i:(i,j) \in T_Z} z_{ij} \right) \end{aligned} \right] \quad \forall j$$

$$\text{Bounds } [x_{il}, y_{lj}, z_{ij} \geq 0 \quad \forall i, l, j]$$



Assumptions

- No bounds on feed availability or pool capacity. No lower bounds and finite upper bounds on product demand. Only 1 quality k .
- The problem is feasible and profitable ($f^* > 0$)
- **Known:** NP-hard [Haugland, 2016]

Restricted p-Formulation for One Pool, One Output

Objective $\max_{\{x_i\}, y, \{z_i\}, p} f = d \cdot y + \sum_{i:(i,1) \in T_Z} d \cdot z_i - \sum_{i:(i,1) \in T_X} \gamma_i \cdot x_i - \sum_{i:(i,1) \in T_Z} \gamma_i \cdot z_i$

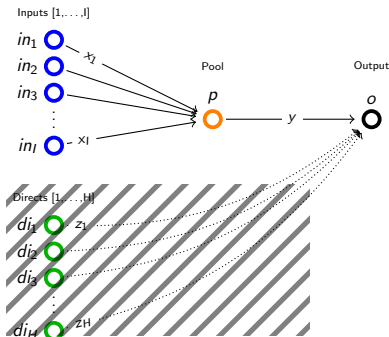
Product Demand $\left[y + \sum_{i:(i,1) \in T_Z} z_i \leq D^U \right.$

Material Balance $\left[\sum_{i:(i,1) \in T_X} x_i - y = 0 \right.$

Quality Balance $\left[\sum_{i:(i,1) \in T_X} C_i x_i = p \cdot y \right.$

Product Quality $\left[\begin{array}{l} p \cdot y \\ + \sum_{i:(i,1) \in T_Z} C_i \cdot z_i \end{array} \right\} \begin{array}{l} \geq P^L \left(y + \sum_{i:(i,1) \in T_Z} z_i \right) \\ \leq P^U \left(y + \sum_{i:(i,1) \in T_Z} z_i \right) \end{array}$

Bounds $[x_i, y, z_i \geq 0 \ \forall \ i]$



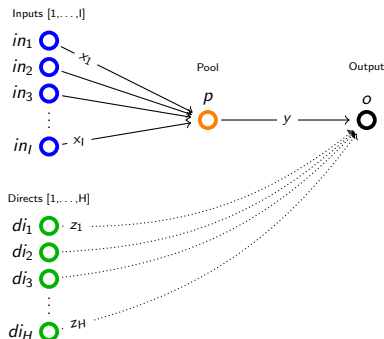
Known result

Can solve with a polynomial number of LPs of polynomial size [Haugland and Hendrix, 2016, Boland et al., 2016]

Restricted p-Formulation for One Pool, One Output

$$\max_{\{x_i\}, \{z_i\}} f = d \cdot D^U - \sum_{i \in T_X} \gamma_i \cdot x_i - \sum_{i \in T_Z} \gamma_i \cdot z_i$$

$$\left\{ \begin{array}{l} \sum_{i \in T_X} x_i + \sum_{i \in T_Z} z_i = D^U \\ p^L \leq \left(\frac{\sum_{i \in T_X} C_i x_i + \sum_{i \in T_Z} C_i z_i}{\sum_{i \in T_X} x_i + \sum_{i \in T_Z} z_i} \right) \leq p^U \\ p = \sum_{i \in T_X} C_i x_i / \sum_{i \in T_X} x_i \\ 0 \leq x_i, \forall i \in T_X \quad 0 \leq z_i, \forall i \in T_Z \end{array} \right.$$



Solve by treating in turn:

- No directs (only inputs and quality constraints dropped)
- No inputs (only directs and quality constraints kept)
- Inputs + directs (quality constraints present)

Definition - Active set

Active set

Set A of nodes from the feed layer is:

- An **input active set** if
 $A \subseteq T_X$, $x_i > 0 \forall i \in A$, $x_i = 0 \forall i \in T_X \setminus A$, $z_i = 0 \forall i \in T_Z$.
- A **direct active set** if
 $A \subseteq T_Z$, $z_i > 0 \forall i \in A$, $z_i = 0 \forall i \in T_Z \setminus A$, $x_i = 0 \forall i \in T_X$.
- A **mixed active set** if $A \subseteq T_X \cup T_Z$, $x_i > 0 \forall i \in A \cap T_X \neq \emptyset$, $z_i > 0 \forall i \in A \cap T_Z \neq \emptyset$, $z_i = 0 \forall i \in T_Z \setminus A$, $x_i = 0 \forall i \in T_X \setminus A$.

For an active set A in One Pool-One Output, the objective function f ,

$$f = \begin{cases} f_A(p) = dD - \sum_{i \in A \cap T_X} \gamma_i x_i - \sum_{i \in A \cap T_Z} \gamma_i z_i, & A \text{ an input/mixed active set,} \\ f_A = dD - \sum_{i \in A} \gamma_i z_i, & A \text{ a direct active set,} \end{cases}$$

Let $h = dD - f$ denote the cost function associated with objective function f .

Definition - Feasibility

Feasibility with respect to product quality constraints

A One Pool-One Output active set is **feasible** if the product quality bounds $[P^L, P^U]$ are met, i.e. the second constraint holds. An infeasible active set is not a valid One Pool-One Output solution and is therefore strictly dominated by any feasible active set.

Definition - Dominance

Dominance and breakpoints between active sets

Let A_1, A_2 be feasible input/mixed active sets. Let $f_A^*(p)$ be the optimal solution to One Pool-One Output and $h_A^*(p)$ its corresponding optimal cost, assuming active set A and fixed p .

- Set A_1 **dominates** A_2 **at** p (in the sense of maximized objective function profitability) when,

$$\mathbf{A}_1 \succeq_p \mathbf{A}_2 \quad \Leftrightarrow \quad f_{A_1}^*(p) \geq f_{A_2}^*(p) \quad \Leftrightarrow \quad h_{A_1}^*(p) \leq h_{A_2}^*(p).$$

- Pool concentration p is a **breakpoint between** A_1 **and** A_2 if:

$$\mathbf{A}_1 \asymp_p \mathbf{A}_2 \quad \Leftrightarrow \quad f_{A_1}^*(p) = f_{A_2}^*(p) \quad \Leftrightarrow \quad h_{A_1}^*(p) = h_{A_2}^*(p).$$

- The dominance relation also extends to direct active sets, but in this case f is not parametric on p . Consequently, when comparing two direct active sets, dominance is established similarly but independent of p , and as such no breakpoints exist. Thus, for fixed p , a total order can be established over the set of all possible active sets.

Definition - Dominant active sets

Dominant active sets and dominance breakpoints

Let $\mathcal{A}^*(p)$ be the **dominant active set** (overall) at p if

$$\mathcal{A}^*(p) = \arg \max_{\{\mathcal{A}_I, \mathcal{A}_D, \mathcal{A}_M\}} (f_{\mathcal{A}_I}^*(p), f_{\mathcal{A}_D}^*, f_{\mathcal{A}_M}^*(p)) = \arg \min_{\{\mathcal{A}_I, \mathcal{A}_D, \mathcal{A}_M\}} (h_{\mathcal{A}_I}^*(p), h_{\mathcal{A}_D}^*, h_{\mathcal{A}_M}^*(p))$$

and the optimal objective solution is $f^* = \max_p f_{\mathcal{A}^*(p)}^*(p)$, where:

- \mathcal{A}_I is the **dominant input active set** at p if $\mathcal{A}_I(p) = \arg \max_{A \subseteq T_X} f_A^*(p)$.
- \mathcal{A}_M is the **dominant mixed active set** at p if $\mathcal{A}_M(p) = \arg \max_{A \subseteq T_X \cup T_Z, A \cap T_X \neq \emptyset, A \cap T_Z \neq \emptyset} f_A^*(p)$.
- \mathcal{A}_D is the **dominant direct active set** if $\mathcal{A}_D = \arg \max_{A \subseteq T_Z} f_A^*$.

A **dominance breakpoint** is the p value where the dominant active set changes:

$$\forall \epsilon > 0 \mathcal{A}^*(p - \epsilon) = A_1 \neq A_2 = \mathcal{A}^*(p + \epsilon) \text{ and } A_1 \succ_p A_2.$$

Input & mixed dominance breakpoints are similarly defined but \mathcal{A}^* replaced by \mathcal{A}_I & \mathcal{A}_M . Denote the input & mixed dominance breakpoints sets \mathcal{B}_I & \mathcal{B}_M .

Only Input \rightarrow Pool Flows (No Directs)

$$\max_{\{x_i\}} f = d \cdot D^U - \sum_{i \in T_X} \gamma_i \cdot x_i$$

$$\begin{cases} \sum_{i \in T_X} x_i = D^U \\ p = \sum_{i \in T_X} C_i x_i / \sum_{i \in T_X} x_i \\ 0 \leq x_i, \forall i \in T_X \end{cases}$$

For fixed p , consider 2 input nodes **in₂**, **in₃** where **C₂** \leq $p \leq$ **C₃**. Then the flows are:

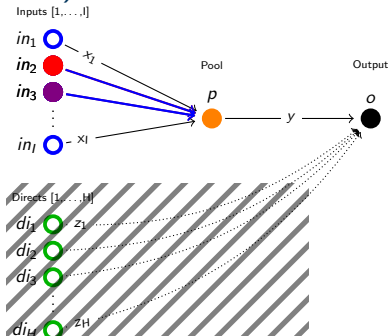
$$x_2 = \frac{D^U(p - C_3)}{C_2 - C_3}, \quad x_3 = \frac{D^U(p - C_2)}{C_3 - C_2},$$

More generally, input pair **{i,j}** has the best return on investment for a fixed p when:

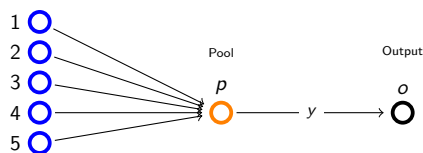
$$\{i,j\} = \arg \min_{x=\{i,j\} \subseteq T_X} \gamma_x(p) = \frac{\gamma_i(p - C_j) + \gamma_j(C_i - p)}{C_i - C_j}$$

and **{i,j}** is the **dominant input active set** (over any cardinality). The **breakpoint** in dominance of **{i,j}** w.r.t. a given **{k,l}** occurs at points

$$p_{\{i,j\},\{k,l\}} = \left(\frac{\gamma_j C_i - \gamma_i C_j}{C_i - C_j} - \frac{\gamma_l C_k - \gamma_k C_l}{C_k - C_l} \right) / \left(\frac{\gamma_i - \gamma_j}{C_i - C_j} - \frac{\gamma_k - \gamma_l}{C_k - C_l} \right) \forall \begin{cases} i,j,k,l \in T_X, \\ \{i,j\} \neq \{l,k\} \end{cases}$$



Only Input \rightarrow Pool Flows: Numerical Example



$(C_1 = 1, \gamma_1 = 135), (C_2 = 2, \gamma_2 = 105),$
 $(C_3 = 3, \gamma_3 = 90), (C_4 = 4, \gamma_4 = 111),$
 $(C_5 = 5, \gamma_5 = 140); D^U = 100; d = 150;$

$$\partial f / \partial \mathbf{p} = -\mathbf{D}^U (\gamma_i - \gamma_j) / (C_i - C_j)$$

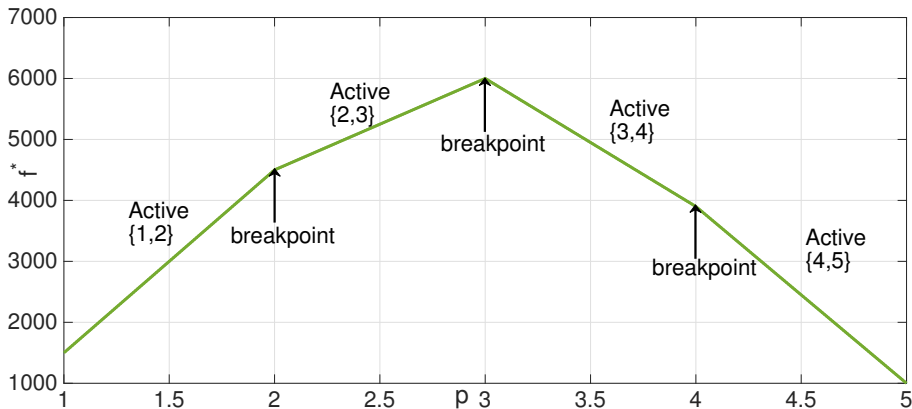


Figure 1: Optimal Objective Function $f^*(p)$ vs. pool concentration p

Only Input \rightarrow Output Flows (No Pool)

$$\max_{\{z_i\}} f = d \cdot D^U - \sum_{i \in T_Z} \gamma_i \cdot z_i$$

$$\begin{cases} \sum_{i \in T_Z} z_i = D^U \\ P^L \leq \sum_{i \in T_Z} C_i z_i / \sum_{i \in T_Z} z_i \leq P^U \\ 0 \leq z_i, \forall i \in T_Z \end{cases}$$

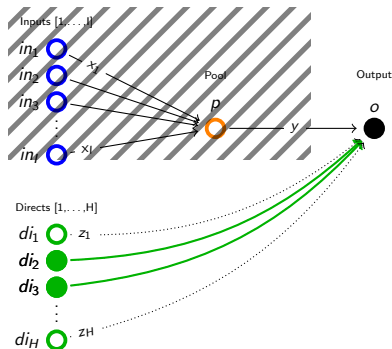
Given θ , the lowest cost direct node, i.e.,

$$\gamma_\theta = \min_{i \in T_Z} \gamma_i,$$

if $\mathbf{C}_\theta \in [P^L, P^U]$ then θ is the dominant direct active set.

Otherwise a feasible active direct pair $\{i, j\}$ dominates any alternative:

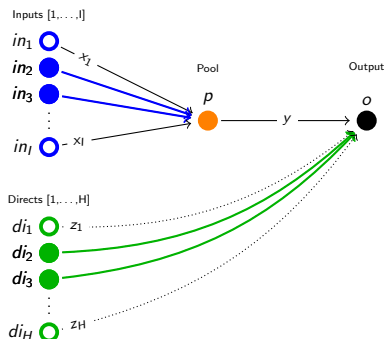
$$\{i, j\} = \arg \min_{\{\alpha, \beta\} \subseteq T_Z} \frac{\gamma_\alpha (P^* - C_\beta) + \gamma_\beta (C_\alpha - P^*)}{C_\alpha - C_\beta}, P^* = \begin{cases} P^L, & \text{if } (C_\alpha - C_\beta)(\gamma_\alpha - \gamma_\beta) > 0 \\ P^U, & \text{if } (C_\alpha - C_\beta)(\gamma_\alpha - \gamma_\beta) < 0 \end{cases}$$



Both Inputs and Directs: Intuition

$$\max_{\{x_i\}, \{z_i\}} f = d \cdot D^U - \sum_{i \in T_X} \gamma_i \cdot x_i - \sum_{i \in T_Z} \gamma_i \cdot z_i$$

$$\left\{ \begin{array}{l} \sum_{i \in T_X} x_i + \sum_{i \in T_Z} z_i = D^U \\ P^L \leq \left(\frac{\sum_{i \in T_X} C_i x_i + \sum_{i \in T_Z} C_i z_i}{\sum_{i \in T_X} x_i + \sum_{i \in T_Z} z_i} \right) \leq P^U \\ p = \sum_{i \in T_X} C_i x_i / \sum_{i \in T_X} x_i \\ 0 \leq x_i, \forall i \in T_X \quad 0 \leq z_i, \forall i \in T_Z \end{array} \right.$$

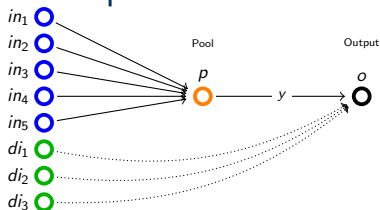


Calculate the breakpoints in strongly polynomial time (details: Optimization Online).

For a fixed p , the dominant active set is one of the following:

- ① $\mathbf{x} = \{\mathbf{i}, \mathbf{j}\}$ delivering at output concentration \mathbf{p} (equiv. to input \rightarrow pool only).
- ② $\mathbf{z} = \{\mathbf{k}, \mathbf{l}\}$ delivering at output concentration \mathbf{P}^* (equiv. to input \rightarrow output only).
- ③ $\{\mathbf{x}, \mathbf{q}\} = \{\mathbf{i}, \mathbf{j}, \mathbf{q}\}$ delivering at output concentration $P(\mathbf{x}, \mathbf{q})$, where \mathbf{x} is the blend of nodes \mathbf{i}, \mathbf{j} with concentration \mathbf{p} .

Both Inputs and Directs: Example & Algorithm



$(C_{in_1} = 1, \gamma_{in_1} = 135), (C_{in_2} = 2, \gamma_{in_2} = 105),$
 $(C_{in_3} = 3, \gamma_{in_3} = 90), (C_{in_4} = 4, \gamma_{in_4} = 111),$
 $(C_{in_5} = 5, \gamma_{in_5} = 140);$
 $(C_{di_1} = 1.5, \gamma_{di_1} = 150), (C_{di_2} = 8, \gamma_{di_2} = 115),$
 $(C_{di_3} = 4.5, \gamma_{di_3} = 120),$
 $D^U = 100; d = 150; P^L = 1; P^U = 3;$

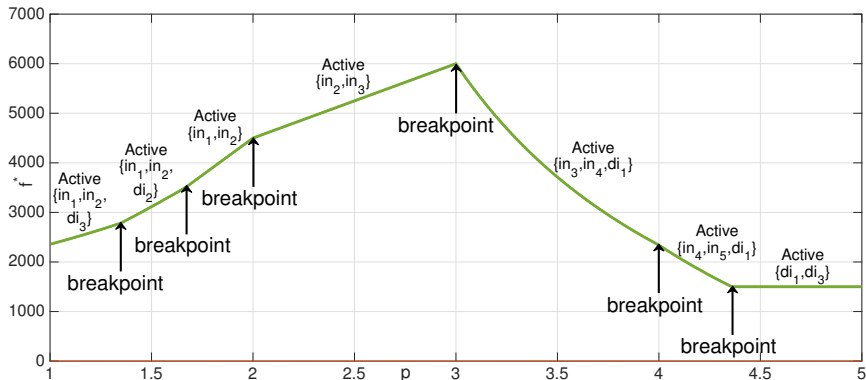


Figure 2: Optimal Objective Function $f^*(p)$ vs. pool concentration p

Both Inputs and Directs: Example & Algorithm

Over a Breakpoint (p) Interval I :

- If a direct-only active set z dominates over I , $f^*(p)$ is **constant** w.r.t. p over I .
- If an input-only active set x dominates over I , $f^*(p)$ is **linear** w.r.t. p over I .
- If a mixed (input and direct) active set m dominates over I , $f^*(p)$ is **monotone and either convex or concave** w.r.t. p over I .

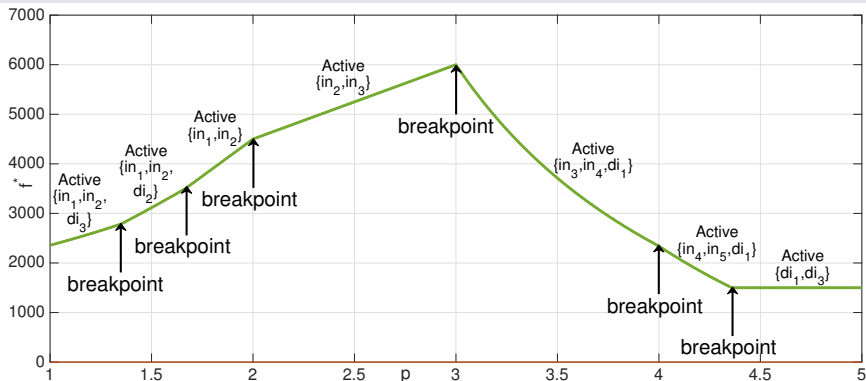


Figure 2: Optimal Objective Function $f^*(p)$ vs. pool concentration p

Both Inputs and Directs: Example & Algorithm

Finding the Global Solution

In strongly polynomial-time, find optimal objective $f^* = \max \left(\max_{p \in B} f^*(p), f_z^* \right)$, where B is the set of all breakpoints between dominant input-only and mixed active sets, and f_z^* is the optimal objective for the dominant direct-only active set.

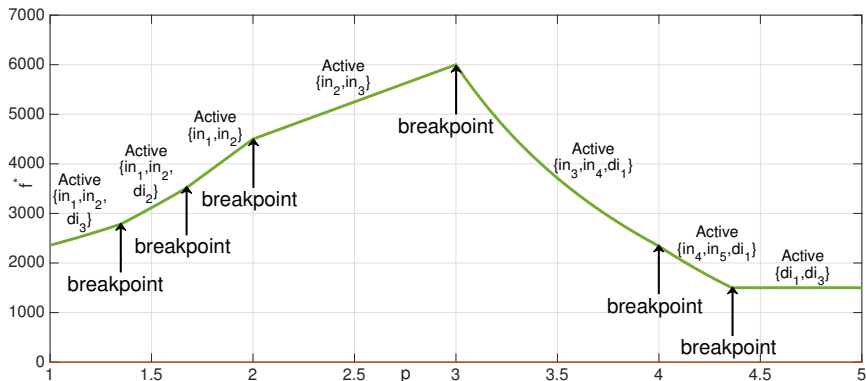


Figure 2: Optimal Objective Function $f^*(p)$ vs. pool concentration p

One Pool, Multiple Outputs: Problem

Objective $\max_{\{x_i\}, \{y_j\}, \{z_{ij}\}, p} f = \sum_{j \in T_Y} d_j \cdot y_j + \sum_{(i,j) \in T_Z} d_j \cdot z_{ij} - \sum_{i \in T_X} \gamma_i \cdot x_i - \sum_{(i,j) \in T_Z} \gamma_i \cdot z_{ij}$

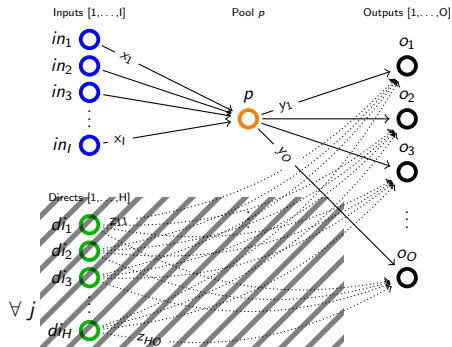
Product Demand $\left[y_j + \sum_{i:(i,j) \in T_Z} z_{ij} \leq D_j^U \quad \forall j \right]$

Material Balance $\left[\sum_{i \in T_X} x_i - \sum_{j \in T_Y} y_j = 0 \right]$

Quality Balance $\left[\sum_{i \in T_X} C_i x_i = p \sum_{j \in T_Y} y_j \right]$

Product Quality $\left[\begin{aligned} p \cdot y_j + \sum_{i:(i,j) \in T_Z} C_i \cdot z_{ij} &\geq P_j^L \left(y_j + \sum_{i:(i,j) \in T_Z} z_{ij} \right) \\ &\leq P_j^U \left(y_j + \sum_{i:(i,j) \in T_Z} z_{ij} \right) \end{aligned} \right] \quad \forall j$

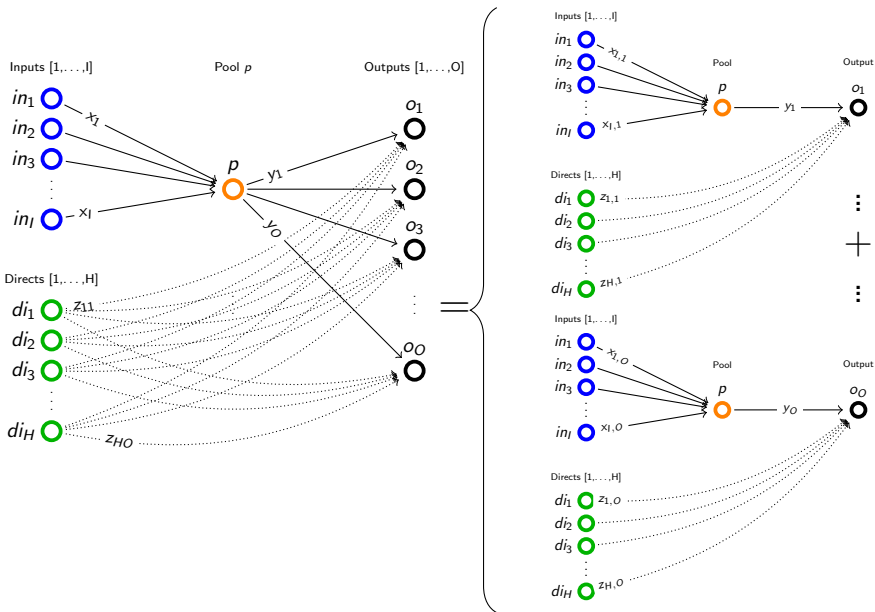
Bounds $[x_i, y_j, z_{ij} \geq 0 \quad \forall i, j]$



Known result

Can solve with a polynomial number of LPs of polynomial size [Haugland and Hendrix, 2016, Boland et al., 2016]

One Pool, Multiple Outputs: Additivity Intuition



One Pool, Multiple Outputs: Additivity over Outputs

$$\begin{cases}
 \max_{\{x_i\}, \{y_j\}, \{z_{ij}\}, p} f = \sum_{j \in T_Y} d_j \cdot y_j + \sum_{(i,j) \in T_Z} d_j \cdot z_{ij} \\
 \quad - \sum_{i \in T_X} \gamma_i \cdot x_i - \sum_{(i,j) \in T_Z} \gamma_i \cdot z_{ij} \\
 \left[y_j + \sum_{i:(i,j) \in T_Z} z_{ij} \leq D_j^U \quad \forall j \right. \\
 \left[\sum_{i \in T_X} x_i - \sum_{j \in T_Y} y_j = 0 \right. \\
 \left[p \cdot y_j + \sum_{i:(i,j) \in T_Z} C_i \cdot z_{ij} \begin{cases} \geq P_j^L \left(y_j + \sum_{i:(i,j) \in T_Z} z_{ij} \right) \\ \leq P_j^U \left(y_j + \sum_{i:(i,j) \in T_Z} z_{ij} \right) \end{cases} \quad \forall j \\
 \left[\sum_{i \in T_X} C_i x_i = p \sum_{j \in T_Y} y_j \right. \\
 \left[\begin{array}{ll} 0 \leq x_i & \forall i \in T_X \\ 0 \leq y_j & \forall j \in T_Y \\ 0 \leq z_{ij} & \forall (i,j) \in T_Z \\ \min_i C_i \leq p & \leq \max_i C_i \end{array} \right.
 \end{cases}
 \begin{cases}
 f(p) = \sum_{j \in T_Y} f_j(p) \\
 \Leftrightarrow \max_{\{x_i\}, \{y_j\}, \{z_{ij}\}, p} f = \\
 = \max_p \left(\sum_{j \in T_Y} \max_{\{x_{ij}\}, \{z_{ij}\}} f_j(p) \right), \\
 x_i = \sum_{j \in T_Y} x_{ij} \quad \forall i \in T_X, \\
 y_j = \sum_{i \in T_X} x_{ij} \quad \forall j \in T_Y, \\
 p = \sum_{i \in T_X} C_i x_i / \sum_{j \in T_Y} y_j,
 \end{cases}$$

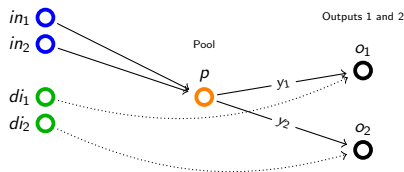
For j given, $\forall j$:

$$\begin{cases}
 \max_{\{x_{ij}\}, \{z_{ij}\}} f_j(p) = d_j \cdot y_j + \sum_{i:(i,j) \in T_Z} d_j \cdot z_{ij} \\
 \quad - \sum_{i \in T_X} \gamma_i \cdot x_{ij} - \sum_{i:(i,j) \in T_Z} \gamma_i \cdot z_{ij} \\
 \left[y_j + \sum_{i:(i,j) \in T_Z} z_{ij} \leq D_j^U \right. \\
 \left[\sum_{i \in T_X} x_{ij} - y_j = 0 \right. \\
 \left[p \cdot y_j + \sum_{i:(i,j) \in T_Z} C_i \cdot z_{ij} \begin{cases} \geq P_j^L \left(y_j + \sum_{i:(i,j) \in T_Z} z_{ij} \right) \\ \leq P_j^U \left(y_j + \sum_{i:(i,j) \in T_Z} z_{ij} \right) \end{cases} \right. \\
 \left[\sum_{i \in T_X} C_i x_{ij} = p \cdot y_j \right. \\
 \left[\begin{array}{ll} 0 \leq x_{ij} & \forall i \in T_X \\ 0 \leq y_j & \\ 0 \leq z_{ij} & \forall i : (i,j) \in T_Z \\ \min_i C_i \leq p & \leq \max_i C_i \end{array} \right.
 \end{cases}$$

One Pool, Multiple Outputs: Decomposed Problem

$$\begin{aligned}
 \max_{\{x_i\}, \{y_j\}, \{z_{ij}\}, p} f &= \max_p \left(\sum_{j \in T_Y} \max_{\{x_{ij}\}, \{z_{ij}\}} f_j(p) \right), \\
 \left\{ \begin{array}{l}
 x_i = \sum_{j \in T_Y} x_{ij} \quad \forall i \in T_X, \\
 y_j = \sum_{i \in T_X} x_{ij} \quad \forall j \in T_Y, \\
 p = \sum_{i \in T_X} C_i x_i / \sum_{j \in T_Y} y_j, \\
 \forall j \in T_Y \left\{ \begin{array}{l}
 \max_{\{x_{ij}\}, \{z_{ij}\}} f_j(p) = d_j \cdot D_j^U - \sum_{i \in T_X} \gamma_i \cdot x_{ij} - \sum_{i \in T_Z} \gamma_i \cdot z_{ij}, \\
 \sum_{i \in T_X} x_{ij} + \sum_{i \in T_Z} z_{ij} = D_j^U, \\
 P_j^L \leq \left(\sum_{i \in T_X} C_i x_{ij} + \sum_{i \in T_Z} C_i z_{ij} \right) / \left(\sum_{i \in T_X} x_{ij} + \sum_{i \in T_Z} z_{ij} \right) \leq P_j^U, \\
 p = \sum_{i \in T_X} C_i x_{ij} / \sum_{i \in T_X} x_{ij}, \\
 0 \leq x_{ij}, \quad \forall i \in T_X \quad 0 \leq z_{ij}, \quad \forall i \in T_Z.
 \end{array} \right.
 \end{array} \right.
 \end{aligned}$$

One Pool, Multiple Outputs: Numerical Example



$$(C_{in_1} = 3, \gamma_{in_1} = 6), (C_{in_2} = 1, \gamma_{in_2} = 13),$$

$$(C_{di_1} = 1.5, \gamma_{di_1} = 12), (C_{di_2} = 2.5, \gamma_{di_2} = 3),$$

$$D_1^U = 200; D_2^U = 150; d_1 = 15; d_2 = 15;$$

$$P_1^L = 1; P_1^U = 2; P_2^L = 1; P_2^U = 2;$$

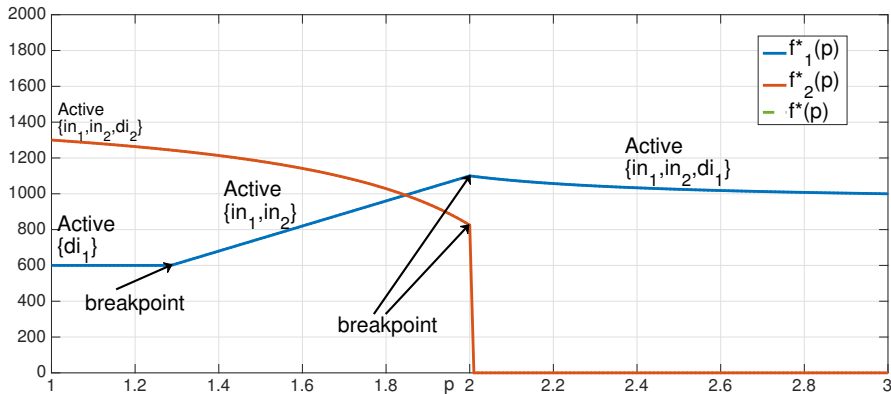
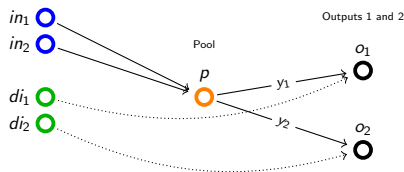


Figure 3: Optimal Objective Function $f^*(p)$ vs. pool concentration p

One Pool, Multiple Outputs: Numerical Example



$$(C_{in_1} = 3, \gamma_{in_1} = 6), (C_{in_2} = 1, \gamma_{in_2} = 13),$$

$$(C_{di_1} = 1.5, \gamma_{di_1} = 12), (C_{di_2} = 2.5, \gamma_{di_2} = 3),$$

$$D_1^U = 200; D_2^U = 150; d_1 = 15; d_2 = 15;$$

$$P_1^L = 1; P_1^U = 2; P_2^L = 1; P_2^U = 2;$$

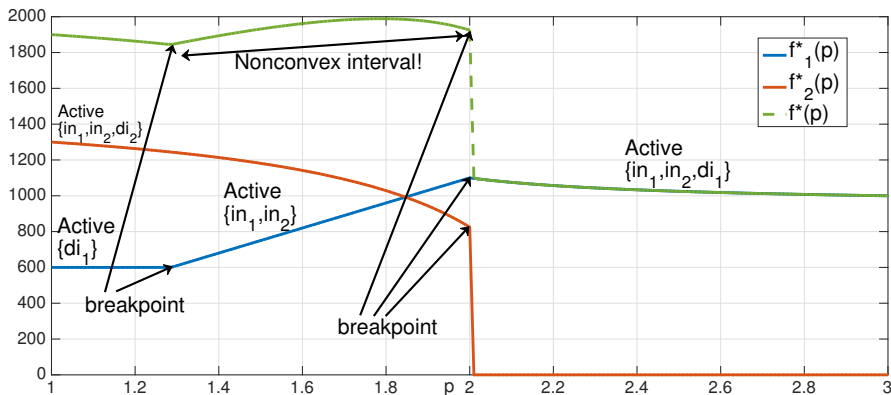


Figure 3: Optimal Objective Function $f^*(p)$ vs. pool concentration p

One Pool, Multiple Outputs: Algorithm

Overcoming Non-Convexity

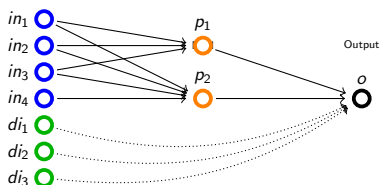
- $f^*(p)$ can be non-convex, but we have its derivative over a breakpoint interval I (additivity over outputs):

$$\frac{\partial f^*(p)}{\partial p} = \left(\sum_{j \in T_{Y_m}} \frac{D_j^U(C_q^j - P^j(x, q))}{(C_i^j - C_k^j)(p - C_q^j)^2} \cdot (C_q^j(\gamma_k^j - \gamma_i^j) + C_j^j(\gamma_i^j - \gamma_q^j) + C_i^j(\gamma_q^j - \gamma_k^j)) \right) + C,$$

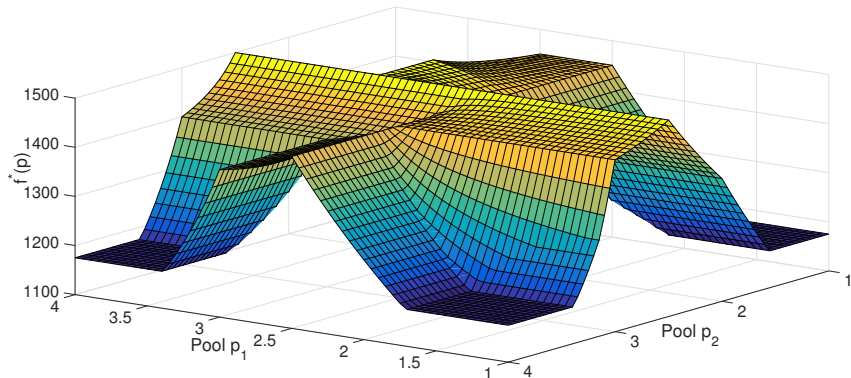
where C is a determined constant, j superscript is the output and T_{Y_m} are the outputs where a mixed active set dominates over I .

- $2|T_Y|$ -bounded degree polynomial when derivative is $\partial f^*(p)/\partial p = 0$ has rational coefficients and can be solved in polynomial-time by *Lenstra-Lenstra-Lovacz* algorithm.

Two Pools, One Output: Numerical Example



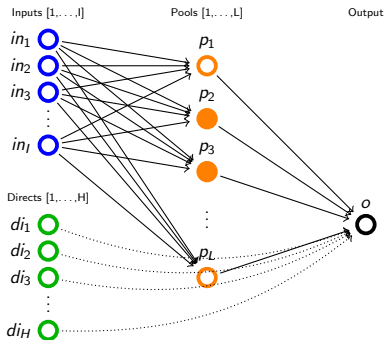
$$\begin{aligned}
 &(C_{in_1} = 3, \gamma_{in_1} = 6), (C_{in_2} = 1, \gamma_{in_2} = 13), \\
 &(C_{in_3} = 4, \gamma_{in_3} = 10), (C_{in_4} = 2, \gamma_{in_4} = 9); \\
 &(C_{di_1} = 2, \gamma_{di_1} = 10), (C_{di_2} = 6, \gamma_{di_2} = 3), \\
 &(C_{di_3} = 4, \gamma_{di_3} = 12), \\
 &D^U = 200; d = 15; P^L = 1; P^U = 2.5;
 \end{aligned}$$



Multiple Pools: Two Pools, One Output - Why Important?

For a one output problem

- At any given p pool concentrations vector, only a maximum of two pools are active (have incoming and outgoing flow strictly non-zero) at the optimal solution of the problem.
- The L -pool problem considered can be solved by finding the maximum between the optimal objectives of all 2-pool sub-problems contained in a discrete set S , where $|S| = \binom{L}{2}$.



Other Extensions

For a multiple pools / multiple outputs problem

Since every output has a maximum of two active pools feeding into it at optimality, the following cases arise:

- If 2 outputs share 2 active pools: Additivity over outputs as in 1 pool case;
- If 2 outputs share no active pools: Separable problem over outputs;
- P / NP boundary when 2 outputs share only one active pool.

Full pooling problem

- Add back feed availability, pool capacity and lower product demand;
- Relax assumed profitability;
- Detect infeasibility;
- Multiple qualities.

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